

Abstract

Bristles of plastic material are produced through extrusion and stretching. The bristles consist of a core with at least one strand and a jacket of thermoplastic material, wherein the materials of core and jacket have different technical and physical properties. The core is supplied as a pre-fabricated endless material having a length reserve and the jacket is extruded onto the running core, wherein, during subsequent drawing of the jacket, at least part of the length reserve of the core is exhausted. A device for carrying out the method is also described.